






















TRK METODBLAD

Svetslägen och giltighet för EN 287-1 och EN-ISO 9606-2.

| PLÅT***) (P) Kälsvets (FW) | Svetslägen och provtyp | | | Giltighet | |
|---|------------------------|---|--|-----------|---|
| | 1 |  | Liggande horisontal | PA 1 | 2, 11-12-15** |
| | 2 |  | Stående horisontal | PB 1 | 2, 11-12-15** |
| | 3 |  | Stående vertikal svetsning uppåt | PF 1 | 2-3 |
| | 4 |  | Stående vertikal svetsning nedåt | PG 4 | |
| | 5 |  | Under-Upp | PD 1 | 2-3, 5 |
| | 6 |  | Horisontal | PA 1 | 2, 6-11-12-15-17** |
| PLÅT***) (P) Stumsvets (BW) **) Gäller även för rör D ≥ 150 mm ***) Plåtprov gäller även för rör D ≥ 500 mm | 7 |  | Liggande vertikal | PC 1 | 2, 6-7-11-12-15-17-20** |
| | 8 |  | Stående vertikal svetsning uppåt | PF 1 | 2-3-6-8-11-12-13-15-17** |
| | 9 |  | Stående vertikal svetsning nedåt | PG 4 | 9 |
| | 10 |  | Under - Upp | PE 1 | 2-3-5-6-7-8-10-11-12-13-15-16-17** |
| RÖR (T) Kälsvets (FW) | 11 |  | Lutande vridbart svetsning horisontellt | PA 1 | 2-11-12-15 |
| | 12 |  | Horisontellt vridbart svetsning horisontellt | PB 1 | 2-11-12-15 |
| | 13 |  | Horisontellt inspänt svetsning uppåt | PF 1 | 2-3-5-11-12-13-15-16 |
| | 14 |  | Horisontellt inspänt svetsning nedåt | PG 1 | 2-4-5-11-12-14-15-16 |
| | 15 |  | Vertikalt inspänt svetsning horisontellt | PB 1 | 2-11-12-15 |
| | 16 |  | Under - Upp | PD 1 | 2-3-5-11-12-13-15-16 |
| RÖR (T) Stumsvets (BW) | 17 |  | Horisontellt vridbart | PA 1 | 2-6-11-12-15-17 |
| | 18 |  | Horisontellt inspänt svetsning uppåt | PF 1 | 2-3-5-6-8-10-11-12-13-15-16-17-18 |
| | 19 |  | Horisontellt inspänt svetsning nedåt | PG 1 | 2-4-5-6-9-10-11-12-14-15-16-17-19 |
| | 20 |  | Vertikalt inspänt | PC 1 | 2-6-7-11-12-15-17-20 |
| | 21 |  | Inspänt 45° svetsning uppåt | H-L 045 | 1-2-3-5-6-7-8-10-11-12-13-15-16-17-18-20-21 |
| | 22 | | Inspänt 45° svetsning nedåt | J-L 045 | 1-2-4-5-6-7-9-10-11-12-14-15-16-17-19-20-22 |

J-L045 ingår ej i EN ISO 9606-2

TRK Kontrolladministration AB

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